BEDFORD®

AC MOTOR SPEED CONTROLLER

B800 Updated Series Frequency Inverter

Bedford (Quanzhou) Electronic Co., Ltd

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1. Preface

Thanks for you choose BEDFORD B800 series high functional frequency inverter, please read this manual carefully before use.

2. Notes for safe operation

Frequency inverter is a latest product for electric and electronic; To guard your safety, there are signals both “danger” and “notice” in this manual to remind you safety precaution notices during movement, installation, operation and check.

! DANGER Misuse may cause casualty.

! NOTICE Misuse may cause damage to inverter or system.

☐! DANGER
•Please don’t take down, alter! Otherwise, it may cause electric shock, fire and injure. •Don’t open the cover during electrify •Don’t put or insert wire, stick and filament etc. into inverter to avoid short circuit or electric shock. •Please don’t splash water or other liquid onto inverter.

⚠ NOTICE
•Please don’t perform a withstand voltage testing to the components of inverter. •Absolutely don’t connect output terminal (U, V, W) with AC main circuit power supply. •Components CMOS IC on circuit board are easily affected and damaged by static electricity, please don’t touch it casually. •Electromotor and inverter should fit to the matched AC power; Otherwise, it may cause operate abnormality, even burn.

3. Inspection checkpoints

3.1 Check procedure

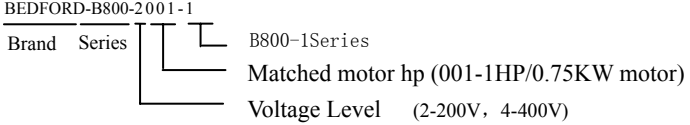
a) Make sure inverter is same as you purchase.

b) Make sure inverter is in good condition which don't get damaged during transportation; if damaged, please don't connect with AC main power.

c) Make sure the S/N on warranty is same as inverter.

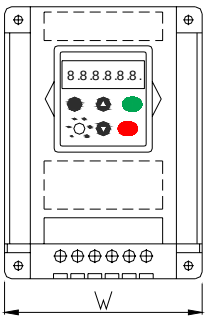
Please inform our salesperson ASAP if you find the above problems.

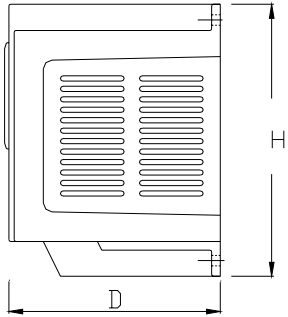
3.2 Model explanation



4. Installation

4.1 Exterior Size





400V	1~2HP	3-5HP	7~10HP
200V	1~2HP	3-5HP	7~10HP
H	165mm	214	255
W	120mm	151	180
D	123mm	160	180

4.2 Operating environment

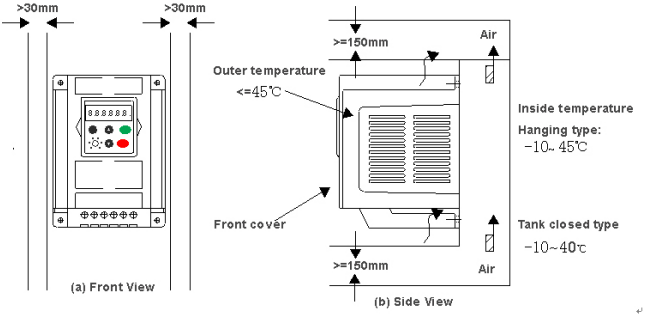
To ensure proper performance and long operation life, Follow the recommendations below when choosing a location for installing B800 series frequency inverter, Make sure the B800 series frequency inverter is protected from the following conditions

. Ambient temperature: hanging type, -10~45℃
Tank closed type, -10~40℃.

. Rain, Moisture (For enclosed wall-mounted type)

. Oil fog, salt spray

. Direct sunlight.(Avoid use outdoors)
. Corrosive gases or liquid
. Dust or metallic particles in the air.
. Physical shock, Vibration
. Magnetic noise (Example: welding machine,power devices etc)
. High humidity
. Radioactive materials
. Combustibles: thinners, solvents, etc.
. If few inverters are mounted into cabinet, Please kindly put them on ventilated position where the good ventilation is available. Further to mount the cooling fan inside the cabinet to make the ambient environment under 45℃
. Sufficient mounting space within below stipulation

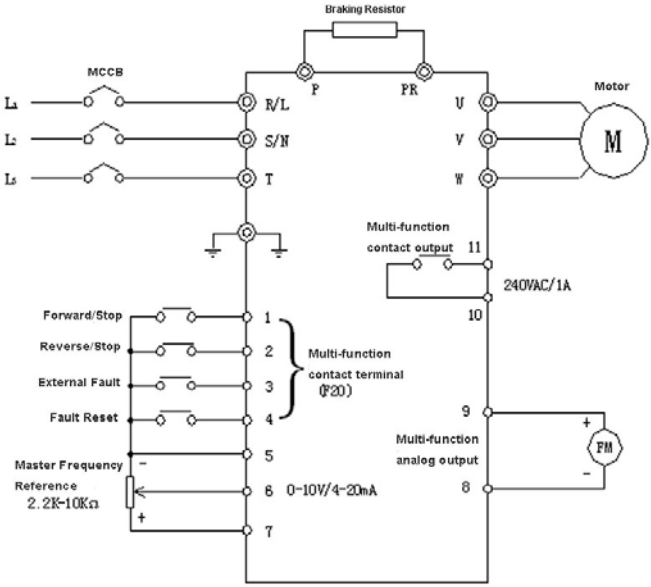


4.3 Notice

⚠ Notice
•Please don't hold the front cover when move, the right way is to hold the heatsink of inverter so as to avoid falling down which could injury person or damage inverter itself. •Please mount inverter onto nonflammable materials like metal and other else; please don't mount it nearby nonflammable materials to avoid fire. •If few inverters are mounted into a controlling cabinet, cooling fan must be mounted inside cabinet to ensure temperature of cabinet inside is lower than 45℃ to avoid overheat. • Please cut off AC main power prior to remove keyboard.

5. Wire

5.1 Connection diagram



Note: 1. three phases 380V use R/L, S/N, T as AC main power input terminal, Single phase 220V only uses R/L and S/N.

2. Braking resistors of single phase 220V/1hp-2hp & three phase 380V/1hp – 2hp are all inbuilt.

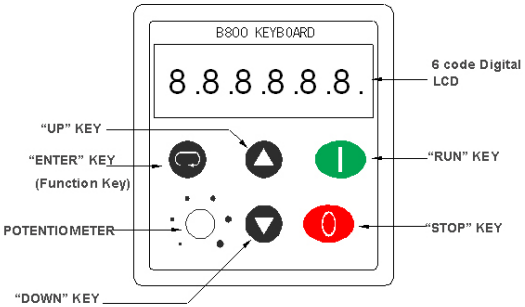
3. B800 Series inverter default as keyboard control (F-13=1), it will work after AC main power input

5.2 Notes for operation

- Parameter F-01 can be set as Max.30000 rpm/Min. of motor, please use this parameter with care.
- If user wants to operate the RPM of motor higher (F-09/F-10 parameter) than the rated rotate speed of motor, please confirm the allowable range between the motor and machinery.
- The cooling fan of inverter would automatically start to work once the temperature reach 40℃, and would stop working when its temperature is under indoor.
- Please attention other relevant settings once use braking resistor.
- Please don't check the signal on PCB when inverter is running.
- Parameters have already been set when ex-work, please don't adjust it casually.

6. Keyboard Operation

6.1 LCD and operation Key



6.2 Utility for operation key

•When inverter ex-work, standard parameters are set as default.
•Press "Enter" key one second, then enter into check/modify standard parameter group.
•Press or key to check the parameter group from F-01 to F-51
•Press "Enter" key again, which can read parameter value.
•Press or key, modify parameter value.
•Press "Enter" key again, Back to parameter group.
•If press "Enter" key more one second or standby more20 seconds, Back to initial status prior to standard parameter group modification
•If want to enter into extended menu access(F-16-F-51)，set F-15 to "10"，and press "Enter" key.

7. Test operation

7.1 Master some relevant functions which may help you acquire more ideal use effects

•Maximum and minimum output frequency F-01&F-02.
The maximum and minimum speed limitations are set according to actual individual requirements.
•Accelerate and decelerate parameter F-03&F-04.
If linear acceleration time and linear deceleration time too short on some occasions, which may cause inverter overcurrent and let inverter trip, which cause motor stop working.
••Stop mode F-05.
When F-05=0, inverter would diminish motor's speed according to linear deceleration time.
If F-02≠0, when inverter start, motor would accelerate from mini frequency we set (F-02), when inverter stops work, the motor linear

decelerate to '0' and then stop work.
If user want the motor stops work automatically (inertia stopping), please sets F-05 to 1.

•V/F curve select F-06.
General loading F-06=0.
Such as fan, water pump etc. which are belonging to variable torque loading. Set F-06=1, which will reduce the energy wastage when motor run at low speed.

• Motor rated current, rated frequency and rated RPM(F-08, F-09, F-10).
Parameters should be set according to the nameplate on the motor

• Low speed voltage compensation (F-12).
Favorable to start motor smoothly, Maximum value of voltage compensation up to 28%.

• Controlling methods select (F-12).
Terminal controlling method is for long distance control use.
Keyboard controlling method is for trial operation or handle manually.

• "Extended menu access" select(F-15~F-51)
"Extended menu access" is designed for inverter application experts, engineers or technicians. General users don't need to use it.

7.2 Keyboard operation mode(Default F-13=1 when ex-work)

•Put terminal 1, 2 open, the inverter appear to Stop
•Press "Run" Key ①， LCD appear to H0.0.
•Press "UP" Key ▲， frequency output increase.
•Press "DOWN" Key ▼,frequency output descends.
•Press "STOP" Key ⓪,inverter stop frequency output, LCD appears to stop.

7.3 Forward/Reverse operation on Keyboard

•Set F-13=2.
•Press “RUN” Key①, LCD appears to H0.0.
•Press ▲ key，Speed increase.
•Press “RUN” Key① again，Change motor rotary direction.

•Set Parameter F-13=3
•Press “RUN” Key①,LCD appears to H***•*
•Turn the potentiometer as clockwise to increase speed
•Turn the potentiometer as anti-clockwise to descend speed

•Set Parameter F-13=4
•Press “RUN” Key①,LCD appears to H***•*
•Turn the potentiometer as clockwise to increase speed
•Turn the potentiometer as anti-clockwise to descend speed
•Press “RUN” Key① again, Change motor rotary direction

7.4 Terminal controlling operation mode

•Parameter F-13=0.

• Connect the start/stop switcher among terminal 1,2 and 5.

• Connect one potentiometer (2.2KΩ~10KΩ) among terminal 5, 6 and 7

When F-20=0 means two-wire initialization controlling, Terminal 1, 2 stand for Forward Start/Off switcher and Reverse Start/Off switcher respectively.

• When "Start/Off" switcher ON, Turn potentiometer to change output frequency (HZ) to make the motor rotary

• When "Start/Off" switcher OFF or turn potentiometer to "0", Inverter stop work

• Make the start/off switch 'OFF' or adjust potentiometer value to 0 to make motor stop.

When F-20=1 means three-wire initialization controlling, Terminal 1 stand for "Start" Switcher, Terminal 2 stand for "For/Rev" switcher, Terminal 3 stand for "Stop" switcher.

7.5 Parameters resume default (Parameters reset)

•When inverter stop and appear "Stop" on LCD, simultaneity press ▲, ▼ and "Enter" Key⓪ 1 second

•LCD appears P-SET, which means all parameters have resumed to default (ex-work value).

•Press "Enter" Key⓪ again, LCD appears "Stop".

•Parameter F-45 would restore to 10, but F-47 and F-14 not change.

7.6 The saving condition after parameter modification

•As F-46=0 (Ex-work value), all parameters could be modified, but they would be saved in EEPROM when AC main power is cut off.

•As F-46=1, all parameters could be modified, but they would not be saved in when AC main power is cut off.

•As F-46=2, all parameters couldn't be modified, read only.

Notice

To prevent other persons modify parameters causally, please select any number between 0 and 9999 for parameters F-45 (enter into "Extended menu access" password).

•Under status of "Extended menu access" （expect F-00）,LCD would return to initial status if without any operation within 20 seconds.

•when set as F-00, LCD would return to initial status if without any operation over 60 seconds.

8. The symbol explanation on LCD

Symbol on LCD	Explanation		Symbol on LCD	Explanation
H50.0	Frequency output 50HZ		A4.5	Output current 4.5A
1480	RPM 1480r/ min		Stop	Inverter stop work
F01	Parameter F-01		L	Parameter lock (F-46)
E	Parameter Error, Modified only when inverter stop		Radix point twinkling	Inverter over-load
Stndby	Standby			

9. Parameter and datasheet

9.1 Parameter list

STANDARD PARAMETER

Par.	Description	Range	Default
F-01	Maximum speed	F-02 to 5*F-09 (max 500Hz)	50Hz
F-02	Minimum speed	0 to F-01 (max 545Hz)	0Hz
F-03	Linear Accel time(s)	0.1 to 3,000s	5s
F-04	Linear Decel time(s)	0.1 to 3,000s	5s
F-05	Stop mode select	0, 2: linear stop (ramp stop) 1: inertia stop (coast to stop)	0
F-06	V/F characteristic	0: Constant torque, 1: Variable torque	0
F-07	Rapid linear Decel time (s) when power cut off	0.0 to 25s. (Disabled when 0.0s)	0.0s
F-08	Motor rated current	Motor rated current	Drive rating
F-09	Motor rated frequency	0Hz to 500Hz	50 Hz
F-10	Motor output voltage	0-100% of motor rated output voltage	95

F-11	Inverter capacity	1L-7L (200V class) 1H-10H (400V class)	Inverter
F-12	Voltage boost	0 to 28% of max output voltage	8%
F-13	Terminal or Keypad control select	0: Terminal control 1: kevboard control-Fwd only ▲, ▼ control speed 2: kevboard control-Fwd/Rev ▲, ▼ control speed 3: keyboard control-Fwd only Potentiometer control speed 4: keyboard control-Fwd/Rev Potentiometer control speed 5: Reserve（Modbus RS485 ）	1
F-14	Trip log	Last four trips stored	Read only
F-15	Extended menu access	Code 0 to 9999	0
EXTENDED PARAMETER Menu			
F-16	Motor rated RPM	0, F-09*12 –F-09*60	0
F-17	Analog input format (V/mA)	Voltage: 0-10V, 10-0V,-10V-10V Current: 4-20mA,0-20mA,20-4mA	0-10V
F-18	Carrier wave selection	0:2KHz 1:4KHz 2:8KHz 3:12KHz 4:15KHz	8kHz
F-19	Multi-function terminal output selection	0: Drive enabled 1: Drive healthy 2: At set speed 3: motor stop (Speed >zero) 4: Motor at max speed (F-01)	1
F-20	Multi-function terminal input selection	0 to 4	0
F-21	Multi-stage speed 1	-F-01 (reverse) to F-01(Forward)	50Hz

F-22	Multi-stage speed 2	-F-01 (reverse) to F-01(Forward)	0Hz
F-23	Multi-stage speed 3	-F-01 (reverse) to F-01(Forward)	0Hz
F-24	Multi-stage speed 4	-F-01 (reverse) to F-01(Forward)	0Hz
F-25	Multi-stage speed 5	-F-01 (reverse) to F-01(Forward)	0Hz
F-26	Multi-stage speed 6	-F-01 (reverse) to F-01(Forward)	0Hz
F-27	Multi-stage speed 7	-F-01 (reverse) to F-01(Forward)	0Hz
F-28	Multi-stage speed 8	-F-01 (reverse) to F-01(Forward)	0Hz
F-29	Slip compensation	0% to 100% of rated Slip	100%
F-30	Analog output function	(A) 0:Motor Speed 1:Motor current (D) 2:Drive enabled 3: Set speed	0
F-31	Skip freq /speed	0 to F-01 (max)	0Hz
F-32	Skip freq /speed band	(0 – 100%)* F-09	0Hz
F-33	V/F characteristic curve Mid. Frequency 1	0 to F-09 (0Hz disable)	12Hz
F-34	V/F characteristic curve Mid. Frequency 1 (correspondent voltage)	0 – 100%	10
F-35	V/F characteristic curve Mid. Frequency 2	0 to F-09 (0Hz disable)	25Hz
F-36	V/F characteristic curve Mid. Frequency 2 (correspondent voltage)	0 – 100%	41
F-37	Drive start mode	0: Start when terminal ON 1: If termnal ON B4 electrify, inverter can not be started; Inverter only can be started after turn terminal OFF and then turn terminal ON	0
F-38	DC injection voltage	0.1 to 20% of max voltage	16%
F-39	DC injection braking time when stop	0 to 600s	0s
F-40	DC injection braking time before start	0 to 600s	0

F-41	DC injection select	0: Inactive 1: Enabled	0
F-42	Braking resistor function select	0: Disable 1: Enable 2: Enable with overload protect	1
F-43	Frequency instruction adjustment factor	F09 * (1% to 500%)	100%
F-44	Drive address(s-comms)	0 to 63	1
F-45	Enter "Extended menu access" code	0 to 9999	10
F-46	Parameter access lock	0: Parameters can be changed, auto-save when power cut off 1: Parameter changes not saved When power cut off 2: Read-only. No changes allowed.	0
F-47	Hours run meter	0 to 9999 hours	Read only
F-48	PID samples cycle	0.1S-400.0S	1.00
F-49	PID proportional factor	0.1-400.0	0.1
F-50	PID integral constant	1-4000(0 integral disable)	100
F-51	Analog output gain	F-09*(1%-500%)	100

Parameter explanation to only-read window			
Parameter No.	Explanation to surveillance content	Set Range	Default
F-00	0: Output frequency HZ 1: Terminal analog setting frequency HZ 2:Keyboard analog setting frequency HZ 3.Keyboard Up & Down key setting frequency HZ 4.Inverter output current A 5.Motor Voltage VAC 6.DC bus voltage VDC 7.Inside thermostat(NTC) 0-1024 8.Motor RPM display RPM 9.Motor slip Display	0~9	1

Multi-function Contact input menu

F-20	Multi-function contact 1	Multi-function contact 2	Multi-function contact 3	Multi-function Contact 4
0	Open：Stop Close：FWD	Open：Stop Close：REV	Close: External trip input Open：NO	Close: Trip reset Open：NO
1	Close：RUN Open：NO	Open：FWD Close：REV	Open：Stop Close：NO	Close: External trip input Open: NO
2	Close：RUN Open：STOP	Multi-stage speed 1	Multi-stage speed 2	Multi-stage speed 3
3	Close: PID Enable Open： STOP	Open：Stop Close：REV	Close: External trip input Open：NO	Close：Trip reset Open：NO
4	Close : Keyboard control speed Open：NO	Open：FWD Close：REV	Open：STOP Close：NO	Close：Trip reset Open：NO

- We define forward as motor rotary along clockwise direction
- When F-13=1, 2 ,3, 4, If F-20=4, Terminal 2 control FWD/REV. keyboard control START/STOP & Speed
- When F-20=0 which means two-wire initialization controlling, analog input signal specification can be set through parameter F-17
- When F-20=1 which means three wires initialization controlling, Terminal 1 is for START, Terminal 2 is for FWD/REV, Terminal 3 is for STOP
- When F-20=2 which means multi-stage speed controlling, Terminal 1 is for START/STOP

	Terminal 2	Terminal 3	Terminal 4	Speed given
1st Speed	Open	Open	Open	F-21
2nd Speed	Close	Open	Open	F-22
3rd Speed	Open	Close	Open	F-23
4th Speed	Close	Close	Open	F-24
5th Speed	Open	Open	Close	F-25
6th Speed	Close	Open	Close	F-26
7th Speed	Open	Close	Close	F-27
8th Speed	Close	Close	Close	F-28

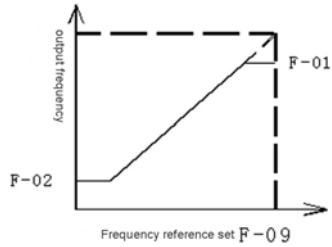
9.2 Parameter explanation

Standard parameter group

•F-01 max output frequency

Maximum frequency limitation

(Speed, refer to F-10)



•F-02 min output frequency

Minimum frequency limitation

(Speed, refer to F-10)

•F-03 linear Accel time(S).

The required time accelerate from 0 to max speed.

•F-04 linear Decel time(S).

The required time decelerate from max speed to 0

•F-05 stop mode select

0: Decelerate and stop according to parameter F-04;

2: Decelerate and stop according to parameter F-07;

1: Get “Stop” instruction, motor coast to stop(inertially).

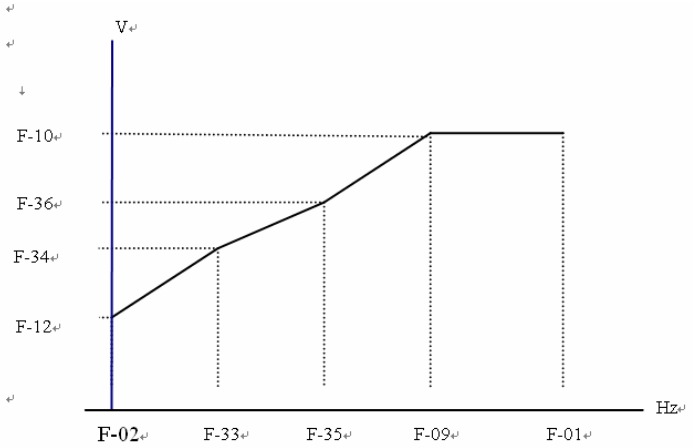
•F-06 V/F characteristic curve select.

(A) Relation between voltage and frequency.

Pls.refer to picture: 0 curve is constant torque,

1 curve is variable torque.

(B)Through adjust the parameter F-33,F-34,F-35,F-36,V/F curve can be further changed as below picture



• F-07 Decelerate time when power cut off.

Linear deceleration time (F-05=2) when AC main power cut off. (Refer to F-20).

• F-08 motor rated current

The rated current value marked on the nameplate of motor.

• F-09 motor rated rotate speed.

The rated current value marks on the nameplate of motor, if parameter F-09 be changed, pls. reset parameter F-02, F-33 and F-35 to make sure F-01>=F-09>=F-35>=F-33>=F-02.

• F-10 motor output rated voltage

Correspondence output voltage of rated RPM (%).If Parameter F-10 be change, pls. reset parameter F-36.F-34.F-12 to make sure F-10>=F-36>=F-34>=F-12.

• F-11 Frequency inverter capacity

Its depend on the frequency inverter itself, Read only.

• F-12 Low speed voltage compensation (boost).

Application of compensation function make frequency inverter get adjustment compensation when low speed runs, thus ensure the motor start steadily.

• F-13 Terminal or keyboard controlling select (controlling mode)

Set motor Start/Stop controlling via terminal or keyboard.

When F-13=2, forward/reverse functions are available via “Run” Key on keyboard.

Press “STOP” key, Inverter start to make motor still run as forward direction.

If F-20=4, when F-13=1, 2, 3,4, Forward/Reverse control by terminal 2, Start/Stop and speed control by Keyboard

• F-14 Trip log record.

The previous 4 trips records can be stored according time sequence, the earliest appearance record is recent trip record.
Press ▲ or ▼ key, 4 records are alternative.

• F-15 Enter "extended menu access" menu.

Input default "10" to enter into "extended menu access", this default can be modified through parameter F-37.
Forbid non-authorization entering into "Expansion Menu access".

Expansion parameter group

• F-16 Motor rated RPM.

Example, Motor rated frequency is 50Hz, Speed can be set from 600-3000RPM/min; when motor speed is non-zero, rotary speed should be shown on the unit of RPM

• F-17 Input analog signal format

Input analog voltage/current signal through terminal 6, which regard as external frequency given signal.

When analog input is current signal, pls. put the SC socket on CPU board

If bipolar signal set as -10~10V, frequency inverter run FWD/REV is controlled by polarity signal

•F-18 Carrier wave frequency selection.

Effective power stage switching frequency inverter. Improvements in acoustic noise and output current waveform occur with increasing switching frequency at the expense of increased losses within the drive
0: 2 KHz, 1:4 KHz, 2:8 KHz, 3:12 KHz, 4:15KHz

•F-19 Multi-function contact output selection.

Relay output function. Contacts closed if selected condition is true.

When F-18=3,(Zero speed), the relay contacts close when the output frequency is greater than 5% of base frequency.

The frequency inverter is in overload when the motor current exceeds F-08

•F-20 Multi-functions contact input selection.

Multi-functions terminal 1, 2, 3 and 4 correspondence common terminals to effect ON/OFF functions, the definition please refer to F-20 multi-functions contact input menu.

• F-21~F-28 multi-stages speed 1~8.

Refer to multi-functions contact input (F-20), Preset multi-speed 1~8 according to actual running requirement

•F-29 Slip compensation

Slip modification factor, whose numerical definition is applied as interior calculation for slip compensation percentage.

•F-30 Analog output functions.

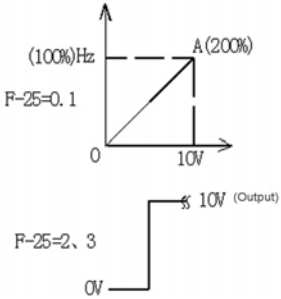
The terminal 8(+), 9(-) is the multi-function analog output terminal.

As F-30=0, output 10V=F-08 *100% correspondence actual output frequency.

As F-30=1, output 10V=F-08 *500%

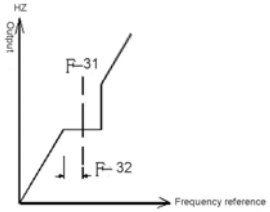
As F-30=2, Give a 10V digital output

As F-30=3, output 10V=F-01 *100% correspondence set frequency



•F-31 Skip frequency/speed.

Skip frequency center controlling points are defined by F-31, when the frequency is negative (-), F-32 appear to 0.



•F-32 skip frequency/speed band.

The center is defined by F-31.

•F-33 V/F Characteristic Curve Mid. Frequency 1

Pls. refer to V/F curve picture

•F-34 V/F Characteristic Curve Mid. Frequency 1 Correspondence output voltage

Pls. refer to V/F curve picture

•F-35 V/F Characteristic Curve Mid. Frequency 2

Pls. refer to V/F curve picture

•F-36 V/F Characteristic Curve Mid. Frequency 2 Correspondence output voltage

Pls. refer to V/F curve picture

•F-37 Starting mode.

(A) When F-37=1, fault can not reset, The switch must be opened & closed after power up or after clearing a trip for the drive to run

(B) When F-37=0, Drive will run through terminal control or after reset "Fault"

•F-38 DC injection voltage

If F-05 selection is "ramp to stop", F-38 sets the level of DC braking applied when the ramp reach zero

•F-39 DC injection braking time

If F-05 selection is "ramp to stop", F-39 sets the duration of DC braking applied when the ramp reaches zero

•F-40 DC injection braking time before start

•F-41 DC injection function

As F-41=1, if drive is on working, the DC injection functions enable and will execute according to parameter F-39 & F-40

•F-42 Braking resistor function select

Activate interior brake resistor.

When F-42=1, Brake resistor functions enable.

When F-42=2, Should be overload protection to avoid resistor and drive damaged

•F-43 Frequency instruction adjustment factor.

Scales the analog input at control terminal 6 up or down, Appear the correspondence analog input value according to parameter F-09

•F-44 Communication address(Drive address).

0 means order invalid

•F-45 Enter "Extended menu access" code

Define the password for "Extended menu access"(F-15)

•F-46 Parameter access lock

Controls user access to parameters.

When F-46=0, all parameters can be changed and these changes will be stored automatically. When

When F-46=1, changes may be made, but these will not be stored when the drive power cut off.

When P-46=2, Parameters are locked and cannot be changed thus preventing unauthorized access

•F-47 Accumulation running time (Hours run meter)

Read only.

•F-48 PID control samples cycle

•F-49 PID control proportional factor

•F-50 PID control integral constant

When F-20=3,Drive output frequency is controlled by PID close-loop controller, PID parameter can be set via “Up” and “Down” key on the keyboard (Full range equal to F-01; For example, If F-01=50, the full range is 50.00)

The feedback of PID controller input from Terminal 6, Analog input format &type is decided by F-17 & F-43

•F-51 Analog output gain

Output 10V = F-51*F-09/100 (HZ)

10. Fault diagnosis and corrective actions

10.1 Notes for remedy once fault detects.

- If want to eliminate abnormity, must clean up the abnormity conditions and withdraw controlling terminal order, then press ⓪ (“STOP” key） to reset, Inverter would start automatically,(re-start automatically according to parameter F-37.)
- If motor stop and inverter appear “Stop”, which mean the inverter is non-abnormity, it’s under standby.

10.2 TROUBLESHOOTING

Fault Code	**What has happened**	**What to do**
P-SET	Default parameters loaded	Press STOP key to acknowledge and enter parameter values.
O-C	Over current on drive output. Drive output current exceed OC level	1.Check motor coil resistance 2.Extend the accel/decel time 3.Check motor insulation 4.Multi-meter check
O-Volt	Over voltage on DC bus	1.Extend the deceleration time 2. Fit braking controller and braking resistor 3.Check input voltage
U-Volt	Under voltage on DC bus	1.Main circuit DC voltage is lower than detected voltage. 2.check power voltage & wire.
OC-brt	Brake resistor short circuit.	1.Check cable 2.Check braking resistor
OL-trp	Overload 150% current >1 min.	1.Check motor loading and reduce loading
PS-FIt	Internal power module fault.	Pls. contact Bedford Distributor
OH-trp	Heatsink over-heat	1.Check heatsink fan 2. Check ambient temperature. 3. Additional space or cooling needed?
UN-FIt	Fault source not found	Try again. If not, Pls. refer to your BEDFORD **d**istributor.
EE-FIt	EEPROM fault. Parameters not saved, Keep default	Try again. If not, Pls. refer to your BEDFORD **d**istributor.

10.3 Notice on running

Acceleration/deceleration*:* Too short ramp time may cause over current (>150% or rated current), which may cause accel/ decel not to be achieved, and/ or O-C fault.

Overload protection*:* When drive work with full loading current and over current (150% of overloading current > 1min.).the drive should occur fault, LCD should be twinkling.

11. BEDFORD-B800-1-200V series standard specification

BEDFORD- B800-1	2001	2002	2003	2005	2007	2010
Voltage	1or 3φ200V-240V			3φ200V-240V		
Capacity (KW)	0.75	1.5	2.2	3.7	5.5	7.5
Rated output vol. (V)	3φ220V-240V					
Rated output current A	4.3	7.0	10.5	14	19.6	26.6
Control mode	Sine wave PWM control					
Output frequency range	Maximum 545Hz					
Frequency resolution	Analog input volume: 0.1Hz					
Overloading capacity	Rated output current 150%-1 minute 175% -2 seconds.					
Analog signal input	0~10V， 10~0V， -10~10V， 4~20mA，0~20mA，20~4mA 6 types of standard signals.					
No. of V/F Patterns	Random V/F curve.					
Location	Indoor (protected from corrosive gases and dust)					
Ambient temperature	-10~40℃ (If beyond the allowable degree, one degree will derogate 5% output current).					
Storage temperature	-40~60℃					
Environmental temperature	95%（without dew gather）					
Vibration	2M/S^2（0.2G）					
Protection rate	IP20					
*****　0.37kw & 0.55kw also are available.**						

12. BEDFORD-B800-1-400V series standard specification

BEDFORD- B800-1	4001	4002	4003	4005	4007	4010
Voltage	3φ 380V-440V					
Capacity (KW)	0.75	1.5	2.2	3.7	5.5	7.5
Rated output vol. (V)	3φ 380V-440V					
Rated output current A	2.2	4.1	5.8	9.5	13	16
Control mode	Sine wave PWM control					
Output frequency range	Maximum 545Hz					
Frequency resolution	Analog input volume: 0.1Hz					
Overloading capacity	Rated output current 150%-1 minute 175% -2 seconds.					
Analog signal input	0~10V， 10~0V， -10~10V， 4~20mA，0~20mA，20~4mA 6 types of standard signals.					
No. of V/F Patterns	Random V/F curve.					
Location	Indoor (protected from corrosive gases and dust)					
Ambient temperature	-10~40℃ (If beyond the allowable degree, one degree will derogate 5% output current).					
Storage temperature	-40~60℃					
Environmental temperature	95%（without dew gather）					
Vibration	$2M/S^2$（0.2G）					
Protection rate	IP20					

BEDFORD Series Frequency inverter

AGENT：